

Zeman International

References mechanical engineering

Steel structures • arch systems • hangar construction

Reference list mechanical engineering

Alaco SA

Portugal

Rollformer line TR 25

Loading table, decoiler, cut to length shear, rollformer, flying profile shear, acceleration roller conveyer and automatic lateral stacking machine

Alpewa

Italy

Micro wave profiling machine

Alumaco Apapa

Nigeria

Rollformer for corrugated panels WB 18/76

ASC/IMSA

USA

Roller curving machine for standing-seam panels, mobile

**Blocotelha Coberturas
Met.**

Portugal

TwinTask TR 125

Decoiler, cut to length shear, rollformer with bending axis, profile shear, arched panel stacking machine

**Blocotelha Coberturas
Met.**

Portugal

Crimp-curving press

Automatic controlled press with a 10m feeding-table

**Blocotelha Coberturas
Met.**

Portugal

Twinnie roller curving machine for standing-seam panels, mobile

Reference list mechanical engineering

Centria Arch Systems	Roller curving machine for standing-seam panels, mobile
USA	
Codeme Engenharia	Corrugated web beam production line
Brazil	Decoiler, stretching unit, splitting device, corrugation unit, transverse and longitudinal conveyer for the web parts, flange taking over and longitudinal conveying, assembly station, welding robots, taking over and transverse conveying station
Danicek Eugen	Length- and transversal cutting device
Austria	Decoiler, stretching unit, flying cut to length shear, loop pit, brake rack, spooling unit
Dürr Automotion GmbH	Fillbox-bottom system pallets
Germany	
Filli Stahlgroßhandel	Length- and transversal cutting device
Austria	Decoiler, stretching unit, flying cut to length shear, loop pit, brake rack, spooling unit
Fischer Profil GmbH	Rollformer TR 50
Germany	
Florprofile	Rollformer line TR 35/40
Poland	Ladestuhl, Abcoiler, Richtmaschine, fliegende Querschere, Rollformer, Stapelanlage längs

Reference list mechanical engineering

Florprofile	Rollformer line for cassettes
Poland	Decoiler, stretching unit, flying shear, automatic adjustable rollformer as from 90/400 to 160/625 types
Florprofile	Rollformer line TR 55/60
Poland	Rollformer, longitudinal stacking machine
Florprofile	Rollformer line TR 85/90
Poland	Rollformer, longitudinal stacking machine
Florprofile	TwinTask TR 70
Poland	Rollformer with cutting to length shear, feeding table, bending axis, profile shear
Florprofile	Crimp-curving press
Poland	Automatic controlled press with a 6m feeding-table
Florprofile	TwinTask TR 40
Poland	Loading table, movable decoiler, rollformer with cutting to length shear, feeding table, bending axis, profile shear, transversally movable automatic stacking machine and longitudinally as well as transversally movable arched panel stacking machine
Florprofile	Purlin profiling line
Poland	Rollformer fully automatic width adjustment Z 160 bis Z 300 with flying punch and longitudinal conveyer

Reference list mechanical engineering

Florprofile	Rollformer line TR 130/136
Poland	Loading table, decoiler, stretching unit, flying shear, rollformer and longitudinal stacking machine
Florprofile	Rollformer line TR 150/160
Poland	Loading table, decoiler, cut to length shear, rollformer, flying profile shear, acceleration roller conveyer and automatic transverse stacking machine
Florprofile	Rollformer line for siding-panels
Poland	Decoiler, punching device, rollformer, flying profile shear with automatic rear edge folding, width 200 - 400mm
Florprofile	Assembling guideline for siding elements
Poland	Decoiler, cut to length shear, punching device, roll-curving machine, flying profile cutting device
Greschbach Bausysteme GmbH & Co.	Roller curving machine TR 106
Germany	
Greschbach Bausysteme GmbH & Co.	Roller curving machine TR 40
Germany	

Reference list mechanical engineering

**Greschbach
Bausysteme GmbH &
Co.**
Germany

Rollformer line TR 106

Decoiler, stretching unit, flying shear, roller conveyer, rollformer base frame for profile boxes with drives Profile boxes TR 106 and automatic stacking machine with transverse conveyer

**Greschbach
Bausysteme GmbH &
Co.**
Germany

Profile boxes TR 41

Reconstruction of a rollformer TR 106 as to become TR 41/106 machine

**Greschbach-Zeman-
Pokoj Spolka z o.o.**
Poland

Flange line

Lateral conveying table, welding seam pre-treatment, welding machine, seam milling machine, saw, longitudinal conveyer, sand blasting station and automatic flange cage feeding

**Greschbach-Zeman-
Pokoj Spolka z o.o.**
Poland

Corrugated web beam production line

Decoiler, stretching unit, splitting device, corrugation unit, transverse and longitudinal conveyer for the web parts, flange taking over and longitudinal conveying, assembly station, welding robots, taking over and transverse conveying station

**Greschbach-Zeman-
Pokoj Spolka z o.o.**
Poland

Assembling templates

**HOESCH Bausysteme
GmbH**
Austria

Rollformer line TR 44

Decoiler, stretching unit, flying cut to length shear, rollformer, longitudinal stacking machine

Reference list mechanical engineering

HOESCH Bausysteme GmbH Austria	Rollformer line TR 100/105 Movable decoiler with stretching device and flying shear - rollformer and stacking device
HOESCH Bausysteme GmbH Austria	Rollformer line for cassettes From 115/500 to 145/600
HOESCH Bausysteme GmbH Austria	Roller curving machine TR 105
HOESCH Bausysteme GmbH Austria	Roller curving machine TR 41
HOESCH Bausysteme GmbH Austria	Roller curving machine TR 44
HOESCH Bausysteme GmbH Austria	Rollformer TR 35/40
HOESCH Bausysteme GmbH Austria	Rollformer line TR 150 Rollformer, transverse stacking device

Reference list mechanical engineering

HOESCH Bausysteme GmbH
Austria

Roller curving machine TR 107

HOESCH Bausysteme GmbH
Austria

Rollformer line TR 107
Decoiler, stretching unit, flying shear, roller conveyer, rollformer base frame for profile boxes with drives Profile boxes TR 107 and automatic stacking machine with transverse conveyer, extension with profile boxes TR 41

HOESCH Bausysteme GmbH
Austria

Thick-gauge line 0,5 - 3,0mm
Decoiler, sheet feeding device, stretching unit, cut to length shear

HOESCH Bausysteme GmbH
Austria

Length- and transversal cutting device
Decoiler, stretching unit, flying cut to length shear, loop pit, brake rack, spooling unit

HOESCH Bausysteme GmbH
Austria

Profile boxes TR 41
Reconstruction of a rollformer TR 107 as to become TR 41/107 machine

HOESCH Bausysteme GmbH
Austria

Purlin profiling machine
Rollformer for sheet thickness 0,75 - 1,0 mm

HOESCH Bausysteme GmbH
Austria

Stiffener Profiling Machine

Reference list mechanical engineering

HOESCH Bausysteme GmbH
Austria

Rollformer line for siding-panels
Rollformer for siding-panels 160 - 250mm

HOESCH Bausysteme GmbH
Austria

Small-coil spooling machine

ILL GmbH
Austria

Coil putting device
2000 pieces 1400 x 1300mm

Intertelha Industria de Cob.
Portugal

Roller curving machine TR 75

Intertelha Industria de Cob.
Portugal

Rollformer line TR 115
Decoiler, stretching unit, flying shear, rollformer and longitudinal stacking machine

Intertelha Industria de Cob.
Portugal

Roller curving machine TR 115

Intertelha Industria de Cob.
Portugal

U- and C- channel profiling line
Decoiler, stretching unit, cut to length shear, punching device, rollformer, flying profile shear, roller conveyer

Reference list mechanical engineering

**Lasco Tech &
Venturas Ltd.**
Nigeria

Rollformer tile roof

Rollformer, pressing machine, cutting device, press tool, cutting device,
discharge roller run

**Lasco Tech &
Venturas Ltd.**
Nigeria

Rollformer line TR 20

Movable decoiler, rollformer, profile cutting device, discharge roller run

Metecno SpA

Italy

Roller curving machine TR 40

**MONTANA
Bausysteme AG**
Switzerland

Rollformer line for cassettes with stacking unit, fully automatic

Decoiler, stretching unit, flying shear, automatic adjustable rollformer as from
90/400 to 160/625 types, fully automatic stacking machine with turn over
station and longitudinal conveyer

**MONTANA
Bausysteme AG**
Switzerland

Punching and squeezing machine

**MONTANA
Bausysteme AG**
Switzerland

Coil spooling machine

Loading table, decoiler, stretching unit, cut to length shear, splitting device,
brake rack, spooling machine

**MONTANA
Bausysteme AG**
Switzerland

Stacking unit

Reference list mechanical engineering

MONTANA Bausysteme AG Switzerland	Plain metal transversal conveyor 13000 x 10000mm
Montazhproekt OOO Russia	Profile boxes H60 Upgrade of the Rollformer line in cassette-type design
Montazhproekt OOO Russia	Profile boxes C10 Upgrade of the Rollformer line in cassette-type design
Montazhproekt OOO Russia	Roller curving cassette Upgrade of the Rollformer line in cassette-type design
Montazhproekt OOO Russia	Profile curving box C21/1000 Upgrade of the Rollformer line in cassette-type design
Montazhproekt OOO Russia	Profile curving box H60 Upgrade of the Rollformer line in cassette-type design
Montazhproekt OOO Russia	Rollformer line, cassette-type design Decoiler, rollformer basic frame for profile boxes, cutting device, roller run, profile cutting device, profile stacking unit.

Reference list mechanical engineering

Montazhproekt OOO Russia	Profile boxes C21 Upgrade of the Rollformer line in cassette-type design
Montazhproekt OOO Russia	Profile boxes Rannila 19 Upgrade of the Rollformer line in cassette-type design
Paavo Rannila Steel OY Finland	Small-radius bending machine 2 For 4 different profiles from 18/76 to TR 45
Paavo Rannila Steel OY Finland	Small-radius bending machine 1 For 4 different profiles from 18/76 to TR 45
Paavo Rannila Steel OY Finland	Roller curving machine TR 45
Paavo Rannila Steel OY Finland	Roller curving machine TR 120
PAB EST Produits Batiment de Sollac France	Profile boxes TR 40 Reconstruction of a rollformer TR 35 as to become TR 35/40 machine

Reference list mechanical engineering

**PAB EST Produits
Batiment de Sollac**
France

Rollformer line TR 35

Loading table, decoiler, stretching unit, flying cut to length shear, roller conveyer, rollformer base frame with drive Profile boxes, flying profile shear, acceleration roller conveyer, longitudinal stacking machine

**PAB EST Produits
Batiment de Sollac**
France

Rollformer line for cassettes with stacking unit, fully automatic

Loading table, decoiler, stretching unit, flying shear, automatic adjustable rollformer as from 50/500 to 150/600 types, fully automatic stacking machine with turn over station and longitudinal conveyer

**PAB EST Produits
Batiment de Sollac**
France

Double-line rollformer line for insulation panel profiles

Middle course and edge rollforming machine for 16 different profiles

**PAB EST Produits
Batiment de Sollac**
France

Crimp-curving press

Automatic controlled press with a 10m feeding-table

PIB-Holland BV
Holland

Rollformer line for cassettes

From 115/500 to 145/600

Porta Siderurgica
Italy

Crimp-curving press

Automatic controlled press with a 6m feeding-table

SAB Profiel
Holland

Rollformer TR 19

Reference list mechanical engineering

Sozpromstroj ZAO Russia	Rollformer line for siding-panels and belonging termination panels Decoiler, stretching unit with intake- and outlet guidance, front shear, rollformer basic frame, profile roller for U and L profiles, flying profile cutting device including 3 cutting cassettes, discharge table, hydraulic system, control system.
Termosfera Lithuania	Rollformer line TR 20 Rollformer, flying profile shear
Thyssen Bausysteme GmbH Germany	Rollformer line for cassettes with stacking unit, fully automatic Loading table, decoiler, stretching unit, flying shear, automatic adjustable rollformer as from 90/400 to 160/625 types, fully automatic stacking machine with turn over station and longitudinal conveyer
Vikam Spolka s.r.o. Czech Rep.	Profile boxes TR 40 Reconstruction of a rollformer TR 20 as to become TR 20/40 machine
Vikam Spolka s.r.o. Czech Rep.	Profile boxes WB 18/76 Reconstruction of a rollformer TR 20
Vikam Spolka s.r.o. Czech Rep.	Crimp-curving press Automatic controlled press with a 6m feeding-table
Vikam Spolka s.r.o. Czech Rep.	Profile boxes TR 60 Reconstruction of a rollformer TR 20

Reference list mechanical engineering

Vikam Spolka s.r.o. Czech Rep.	Profile boxes TR 90 Reconstruction of a rollformer TR 20
Vikam Spolka s.r.o. Czech Rep.	Roller curving machine TR 40
Vikam Spolka s.r.o. Czech Rep.	Rollformer line TR 20 Decoiler, stretching unit, flying shear, roller conveyer, rollformer base frame for profile boxes with drives Profile boxes TR 20, automatic transverse stacking machine, extension with profile boxes TR 40, TR 60, TR 90, WB 18/76
Voest Alpine Stahlhandel Austria	Crane girder 10; 15; 30 tons
Voest Alpine Stahlhandel Austria	Small-coil spooling machine
Voest Alpine Stahlhandel Austria	Transversal Conveyor Lateral conveying machine for course metal sheet
Ward Building Systems Ltd. England	Roller curving machine TR 70